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DATA SHEET

May 2006

Galva coat R-18

Description: one component phenolic paint, direct to galvanize and steel metal.

Properties: -
-fast drying
-Good adhesion to galvanize.
-Direct to steel metal that was clean SA2.5.
-Very good flexibility.

Shade: RAL & MCS standard.

Technical data:

Mass density:	approx. 1.1 kg/l depending on colour
Solids content:	approx 45-55% by volume depending on colour
Film thickness	70-80 microns depending on system
Theoretical Spreading rate:	8-10 m2/l for 50 microns
Touch dry after	30' at 20°C
Final dry	24-48 h
Gloss	50-60%
Shelf life	approx. 12 months

Manual user:

Steel: -clean to ST-3
-thin layer 15-20 µc waits 20' and complete to 70-80 µc

Galvanize steel: -sand the surface.
-thin layer 15-20 µc waits 20' and complete to 70-80 µc

Packing: 1 liter.
5 liter.
18 liter.

Notice: this product data sheet and the recommendations for usage it contains are intended for use by Personnel having skill and know-how, in accordance with current industry practice and normal Operating conditions. Since we have no control over the conditions of service, we expressly disclaim any responsibility for the results obtained from the use of this product or for any Consequential or incidental effects of any kind.

Web: www.carmel-eng.co.il